

Instructions to operate Vector Inverter Cabinet

Note: The external forward and reverse flags must be off in order to use the Inverter in Parameter unit mode.

Turn on main ac breakers.

Turn on Spindle cabinet breakers

Vector inverter's fans turn on.

Press Green PU OP button

Enter a number between 0-2000

Press write

Press FWD

Spindle Motor starts accelerating

Watch and enjoy for a while

Press REV

Spindle Motor decelerates

Spindle Motor starts accelerating in opposite direction

Watch and enjoy

Repeat with other speeds but I'm not too sure about going above 1000 rpm.

Finally, press STOP to halt spindle motor

Shut off breakers in ac cabinet