

## **Bostomatic Cabinet Wire information**

Block 301 (limit switches)

|        |              |
|--------|--------------|
| X-axis | Black 15/20  |
|        | Red 25/20    |
|        | Brown 22/6   |
|        | Orange 70/5  |
| Y-axis | Black 16/27  |
|        | Orange 25/20 |
|        | Red 23/7     |
|        | Brown 22/6   |
| Z-axis | Black 28     |
|        | Red 25/20    |
|        | Brown 23/7   |
|        | Orange 8     |

Block 305-306 (encoder wires – 6 wires each axis)

|        |             |
|--------|-------------|
| X-axis | Black       |
|        | Red         |
|        | Yellow      |
|        | Green       |
|        | Blue        |
|        | Black (Big) |
| Y-axis | Black       |
|        | Red         |
|        | Yellow      |
|        | Green       |
|        | Blue        |
|        | Black (Big) |
| Z-axis | Black       |
|        | Red         |
|        | Yellow      |
|        | Green       |
|        | Blue        |
|        | Black (Big) |

Lube Pump Sense Wires

|     |
|-----|
| Red |
| Red |
| Red |