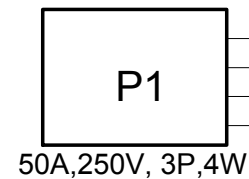


208 VAC
3 PHASE

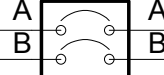


4ft Pigtail

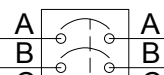


GND

CB1



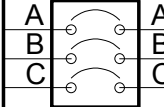
SW1



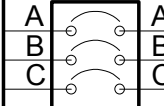
UV TRIP



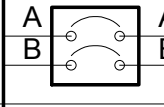
CB3



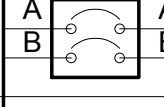
CB4



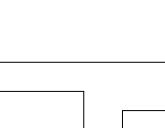
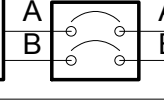
CB5



CB6



CB7

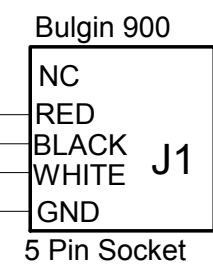


T3

120 VOLTS, 6 KVA

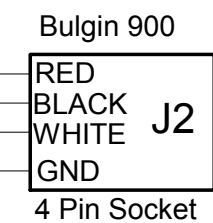
EMO/CONTROL 2 PART OF J6

RED
BLACK
BLUE
GREEN



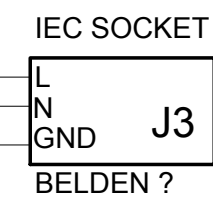
SPINDLE ENCLOSURE

RED
BLACK
BLUE
GREEN



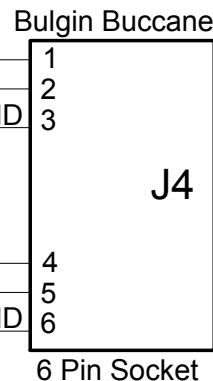
Servo ENCLOSURE

Red
BLACK
GREEN



COMPUTER

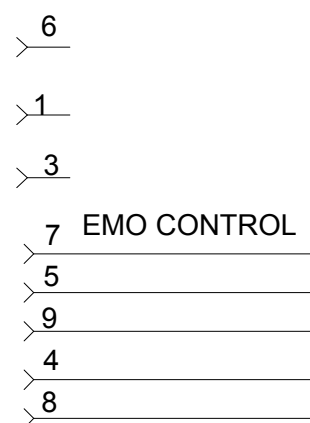
Blue
Red
GREEN GND



LUBE PUMP

BLACK
Blue
GREEN GND

COOLANT



PART OF J6

NOTES:

"UV" MEANS UNDER VOLTAGE

DSGN PAUL RAKO 12/95 (408) 745-1994 FAX (408) 745-6073 FAX PAGE: (408) 388-5242		RAKO ENGINEERING 1161 Tasman Dr. Sunnyvale CA 94089 Box 61387, Sunnyvale CA 94088	
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SCALE N/A		SHEET 1 OF 1	