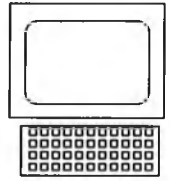


RAKOMATIC MILLING MACHINE

FACTORY POWER

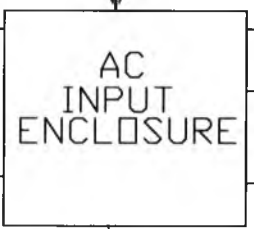
208 VAC 4 WIRE
63 AMPERES

19" RACK



COMPUTER
FAC 2

120 VAC
2 AMPERES



208 VAC 2 PHASE
10 AMPERES

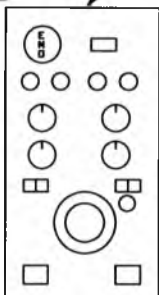
208 VAC 2 PHASE
10 AMPERES

(JTHW) 26 Pin Ribbon

INPUT

INPUT CONTROL

CONTROL PANEL WITH LOGIT BOARD



2-100 Cir Ribbons

CONTROL INPUT

End Loop



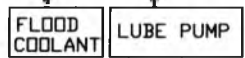
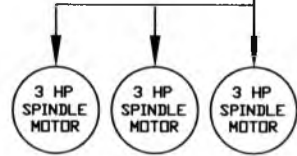
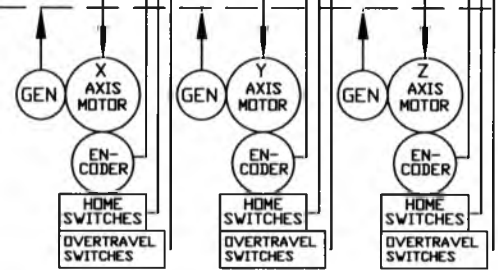
120 VAC 4 WIRE
40 AMPERES



208 VAC 4 WIRE
40 AMPERES

9-Pin D shell CONTROL INPUT

MACHINE WIRING ENCLOSURE



GEN MEANS GENERATOR
EMS MEANS EMERGENCY STOP
EMO MEANS EMERGENCY OFF

UNLESS OTHERWISE NOTED:	DESIGN: PAUL RAKO 1/1/95
DATE: 10.020	SCALE: 1:1
ISSUE: 10.010	REV: 1.5
DESIGNED BY: [blank]	DATE: [blank]
CHECKED BY: [blank]	DATE: [blank]
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BLOCK DIAGRAM, MILLING MACHINE

SIZE: [blank]	DRAWING NUMBER: B BLOCK	REV: 8
SCALE: 1:1 FILE: BLOCK.DWG		SHEET 1 OF 8