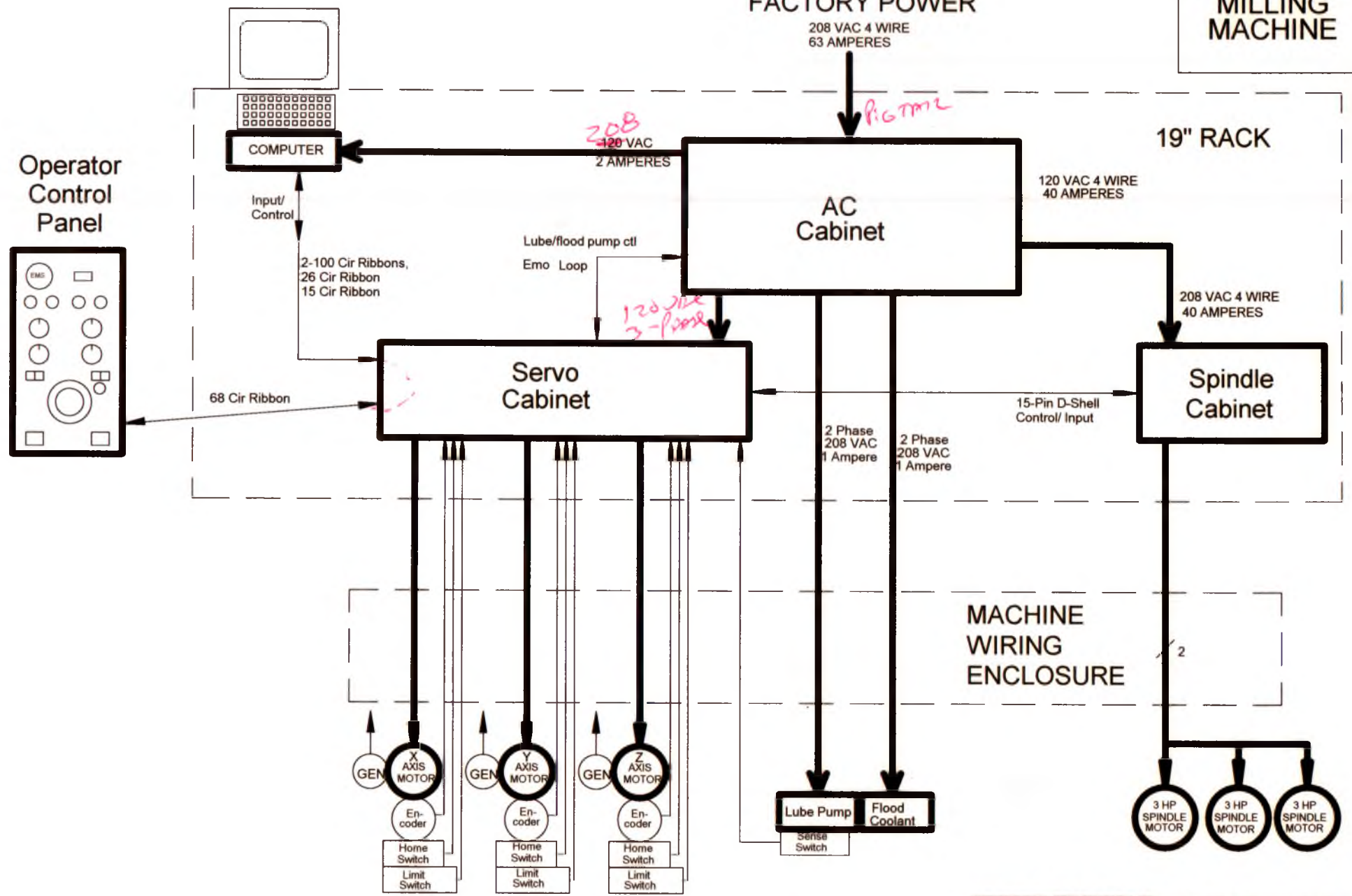


# RAKOMATIC MILLING MACHINE

**FACTORY POWER**  
208 VAC 4 WIRE  
63 AMPERES

19" RACK



GEN MEANS GENERATOR  
EMS MEANS EMERGENCY STOP  
EMO MEANS EMERGENCY OFF

|                          |       |   |     |
|--------------------------|-------|---|-----|
| UNLESS OTHERWISE NOTED   |       | RASON PAUL RARO 1 LOG   |     |
| TYP                      | DEC   | YEAR  | REV |
| 0.020                    | 0.010 | 5   |     |
| APPROVED BY: [Signature] |       | 4000 745-1994<br>FAX (408) 745-8073 FAX<br>PAGE: (408) 366-5242   |     |
| SURFACE FINISH: ✓ 125    |       | THIS DRAWING IS UNCLASSIFIED<br>AND IS NOT TO BE USED<br>OR REPRODUCED WITHOUT<br>THE PERMISSION OF<br>RAKO ELECTRONICS |     |
| MATERIAL:                |       | COPYRIGHT © 1995<br>RAKO ELECTRONIC   |     |
| SIZE: <b>B</b>           |       | DRAWING NUMBER: Overall_Block_Diagram   |     |
| SCALE: 1:1               |       | REV: <b>9</b>   |     |

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**BLOCK DIAGRAM,  
MILLING MACHINE**