

Bostomatic Cabinet Wire information

Block 301 (limit switches)

X-axis	Black 15/20
	Red 25/20
	Brown 22/6
	Orange 70/5
Y-axis	Black 16/27
	Orange 25/20
	Red 23/7
	Brown 22/6
Z-axis	Black 28
	Red 25/20
	Brown 23/7
	Orange 8

Block 305-306 (encoder wires – 6 wires each axis)

X-axis	Black
	Red
	Yellow
	Green
	Blue
	Black (Big)
Y-axis	Black
	Red
	Yellow
	Green
	Blue
	Black (Big)
Z-axis	Black
	Red
	Yellow
	Green
	Blue
	Black (Big)

Lube Pump Sense Wires

Red
Red
Red